299

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

This Document contains information affecting the National Defense of the United States, within the meaning of Title 18, Sections 793 and 794, of the U.S. Code, as amended. Its transmission or revelation of its contents to or receipt by an unauthorized person is prohibited by law. The reproduction of this form is prohibited.

	<u></u>	25X1	y law. The reproduction	or time form is promibit	ea.
	SECRET,				
COUNTRY	USSR (Leningrad Oblast)		REPORT NO.		25X1
SUBJECT	Svetlana Radio Tube Factory, Leningrad		DATE DISTR.	18 Februar	y 1954
	25X1	_	NO. OF PAGES	7	•
DATE OF INFO.			REQUIREMENT NO.		25X1
PLACE ACQUIRED			REFERENCES		•
C_{ij}		.1			

1. 300-kw-Tube Project

25X1

there was some confusion in the minds of the Germans about the proper designation of this project. This confusion arose because the GI-250 tube had originally been conceived as a 300-kw tube and this project was loosely spoken of as "the 300-kw-tube project". There was, however, another 300-kw tube developed by the Germans which had nothing to do with the GI-250. This is only remembered now as a 300-kw tube; no type number is known.

b. Description

- 1) The 300-kw tube was a modulator tube with a thorium cathode and had been in use before, probably as the output amplifier for anode modulation of a transmitter. It was an air-cooled tube with a radiator 300 mm high and 250 mm in diameter. The overall height of the tube was 750 mm. It operated as a triode.
- 2) The cathode was 40 mm in diameter. The heater consisted of four hairpins of tungsten wire one mm thick, containing 1.8 percent thorium. The four heater pins were held together by a molybdenum plate. This plate served only to keep the filaments properly spaced. In order to compensate for expansion, a pin sitting in the center of the molybdenum plate was freely movable within a quartz jacket. There was no center support along the whole length of the cathode. Heating was by alternating current.
- 3) The grid was made of a coil of molybdenum wire (50 mm in diameter) along six supports with a pitch of 3.3 mm. The grid was taken laterally out of the glass envelope. The inside diameter of the anode was 90 mm. Copper cutting edges in hard glass were used for the glass-to-metal seals. No

	•						SECR	ET,			25X1	
STATE	х	ARMY	x	NAVY	x	AIR	x	FBI	AEC	OSI ev		
L									 	 	 	

https:// Approved For Release 2005/08/03 : CIA-RDP80-00810A003300290010-3

ı	25X1	- .	25X1
SECRET,			
	.9		

exact performance data were available.

- The development of this tube was begun and finished in 1949. Approximately 12 tubes per month were then produced. In December 1950, production was running at approximately 10 tubes per month. Development was controlled by Mrs. Serova and supervised by Z.M. Lifshits. Production took place in Shop 3.
- 2. Construction of a Signal Generator (Prufsender)

Document X

Leningrad

14 February 1947

- "It was determined at today's meeting with Stakhorskiy and Prof. Model that: -
- 1) The signal generator will be further developed for a wave length of 200-400 m. It consists of a self-excited stage with GK 3000, 1 stage with GK 431, 1 stage with 2 x GK 433, and the testing stage...

Comment

Nothing more is known of this task, except that shortly afterwards it was taken out of the Germans' hands altogether, as the Soviets thought that the Germans had more important tasks to fulfill.

3. Klystrons

- a. The task of copying the American klystron 723 A/B was first given by the Soviets to CSW in East Berlin in 1946. A large number of the Germans were deported in October 1946 to the USSR and the task was taken over by Engineer Mikiforov of Svetlana. Difficulties were encountered and the work first received any real impulse when Cherepnin (fnu) came back to Svetlana from Germany in 1948. In the meantime, the German mechanic Behlke had been deported to Moscow, and he was then brought to Leningrad. He was the only man who had had practical experience of some aspects of the production of these klystrons.
- b. Approximately 200 of these klystrons were produced per month, but there was a very high rejection rate. It was evident that it was difficult to get these tubes to oscillate.
- c. The Soviets had difficulty in operating four American lend-lease welding machines that were used in producing these klystrons. Eventually, in spring 1950, an engineer, Devyatkov (fnu) came from Moscow and made some suggestions towards an improvement in the design of these tubes. The reject rate was then lowered to about 30 percent and 500 (not 5,000 as first erroneously reported) good tubes per month were produced. Devyatkov received a Stalin Prize.

l.	A 10-cm glass klystron was not developed in Svetlans, but	
	at Fryazino.	23/1

4. Other Development Tasks

25X1

The most important development tasks with which the Germans at Svetlana had any connection, up to the end of 1950, have now been mentioned in this series of reports. There were, however, a few other tasks undertaken in 1948-1950. These tasks were undertaken as work for a diploma by six Soviet students of a Leningrad institute. The Germans had to prepare some designs for this work.

	25X1
SECRET,	

Approved For Release 2005/08/03		.003300290010-3
	25X1	25X1
SECRET,		
	-3-	The state of the s

The tasks concerned the development of 10, 15, 30, 50, and 100-kw transmitter tubes. There were no unusual features to these tubes. They were later produced in small quantities by Svetlana. The two male students of the six were later sent to the Novosibirsk (N 55-02, E 82-53) tube factory. G. M. Moskovskaya and Mrs. Serova were responsible for supervising the work of the diploma students.

5.	Military	Applications

25X1			
25X1			
	The Germans thought that:-	•	

- 1. The G 1250 tube , a modulator tube, was for radar use. The great secrecy surrounding their work tended to support the idea of a military application.
- 2. The 30-kw tube was to be used for a mobile jamming transmitter. The tube had to be made very stable, so that it could be used in a mobile apparatus. It was also very secret.
- 3. The 10-kw tube was intended for the same purpose as the 30-kw tube.
- 6. The organization of Svetlana in 1950 was:-

Plant Directorate

	Franc Directorate	
	Director	Political
	Galdin (up to 1948)	Staff
Zak	harov (after 1948)	Grechov
Production	Admin	Experimental works
Chief engineers: Cherepnin	Material supply Fredmanov	Head: Obolenskiy Rudkovskiy
Drawing office Workshops Glass shop	Sales	Large transmitter tube laboratory Podgurskiy
Ceramics Instruments		Small transmitter tube laboratory Umanov
Radio tubes	••	Radio tube laboratory Khramov
Rectifiers	A ***	
Large transmitter tube Lifshits	es	Rectifier tube laboratory Shereshevskiy
Small transmitter tube Lifshits (at one time		Dm laboratory Klystron laboratory Nikiforov
Klystrons Turbin		Instrument development
•	25X1	
SF	CCRET	

	25X1	25X1
SECRET		
-l ₄ -	**	
The plant is divided into a number of at least 35. The following can be lefactory newspaper, "Svetlana", dated	arned about the shops f	bers running up to rom an issue of the
Shop 5 was then building a new type T were also produced here.	of tube, the RDV, and	cathodes for tube
Shop 6 had a machine for braiding m	etallic netting, appare	ntly for grids.
Shop 8 apparently produced ceramic	parts for switches, etc	•
Shop 9 cleaned tube sockets made di	rty in the assembly.	
Shop 10 treated further the products	of Shop 8.	
Shop 20 supplied cupboards for recti	fiers and other framewo	rks to Shop 10.
Shop 35 was the central boiler-house	•	
List of Soviet Personalities		
The following were among the Soviets arranged in the order of the Cyrillic only; there is written evidence for thaving appeared in "Svetlana", the fa	alphabet. Those under the spelling of the rest	lined are phonetic
Akindinov, fru.	Brigade leader	•
Aleksandrov, N.	Master worker, Shop 8	D
Antipov, fnu.	Senior stoker, Shop 3	ō•
Varanits, fnu	Stoker, Shop 35.	
Vasilev, V	Writes articles on wor	rk of Shop 5.
Gavrilov, fnu.	Chief engineer, Produc	etion.
•		
Galdin, fm.	Director of the Svetla	na factory up to
•		

25X1 25X1

25X1

25X1

SECRET

25X1

SECRET	
	-5-
Grechov, fnu.	Major, later Lieutenant Colonel in the
and the state of t	MGB. Political supervision of the factory.
5X1	
•	
Grunina, fnu.	Assembly, Shop 5.
Dorozhinskaya, V.A.	Editor
Yegorov, fnu.	Stoker, Shop 35.
Yefimov, fnu.	Mounter.
Zhguleva, fnu.	Assembly, Shop 5.
Zhukov, D.V.	Mechanic. Rationalization adviser.
Zakharov, fnu.	Director of Svetlans after 1948.
5X1	
5X1	
5/1	
Zakharov, fnu.	Stoker, Shop 35.
Ivanov, fnu.	Head of Shop 20.
Kalinovich, A.	Deputy head Shop 35
Kalitukha, fnu.	Assembly, Shop 5.
Lifshits, Z	In charge of large transmitter tube production
Markevich.	an energe of herge cramamitter tube production
5X1	
Mikhaylov, V.	Locksmith.
Mikhaylov, A.	Stoker, Shop 35.
Mikhaylov, L.	Deputy head of a Shop- ? No. 10.
Mikhaylov, M.	Stoker, Shop 35.

25X1

	25X1 25X1
SECRET	
	-6-
Moskovskaya, Galina Mikha y lovna, Mrs.	Senior Engineer. Soviet responsible for the 250-kw tube and for the training of diploma workers in Svetlana.
Nikitin, fnu.	Turner.
Nikiforov, fnu.	Engineer, concerned with klystron development. Head of klystron development laboratory.
Nikiforov, fmu.	Stoker, Shop 35.
Obolenskiy, fnu.	Head of experimental department.
Ovehinnikov, fnu.	Mounter.
Osipovich, D.	Wrote article on development of new 250-kw transmitter tube.
Okhanov, fnu.	Worker, Shop 35.
Petrov _g A.E.	Brigade-leader. Rationalization adviser.
Petrov, I. P.	Stoker, Shop 35.
Podgurskiy, fnu.	Head of large transmitter tube development laboratory.
Polonik, V.	Engineer. Wrote article on Termistory (sic).
Popov, fnu.	Deputy chief engineer. Production works.
	•
	7
Potapov, fnu.	Head of Shop 32.
Rudkovskiy, S.I.	Chief designer, experimental department.
Serova, fnu.	Supervised Soviet diploma workers.
Skobelev, Ya. T.	Locksmith. Rationalization adviser.
Smirnov, P.	Worker, Shop 35.
Smirnovaya, fnu.	Brigade-leader, Shop 5.
Sokolovaya, T.	Production worker, Shop 5.
Strizhenko, fnu.	Working in Shop 35.
Turbin, fnu.	Head of klystron production section.

25X1

Umanov, fnu.

25X1

laboratory.

Head of small transmitter tube development

SECRET	

			25X1	25X1
		SECRET		
			- 7 -	and the second second
	Ustinov, fnu.		Stoker, Shop 35.	
	Ushakov, fnu.		Locksmith.	
2-1/4	Khramov, fnu.		Engineer. Concerned with developing glass type TSS-8 for sealing tubes. Read of radio tube laboratory.	
25X1	Cherepnin Nikolay,		Chief technologist.	
25X1	Vasilevich, or Chereplin			
	Angus samunantikar or gazaga ganar			
•	Shereshevskiy, A.		Engineer, head of the laboratory. Wrote an voltage thyratrons.	rectifier tube article on high-
•	0			
	_	100 cm	.	•
25X1	1. Comment	. This name was	also received as Stakh	ovskiy.
25X1	2.			
25X1		. The Novosibir		
25X1	4. Comment	. This tube has	Equipment Factory. also been referred to	
25X1	in this series of a determined.	reports. The co	rrect designation canno	t readily be
25X1	5. Comment		ov of Leningrad gave a	speech of 1900

25X1 SECRET,